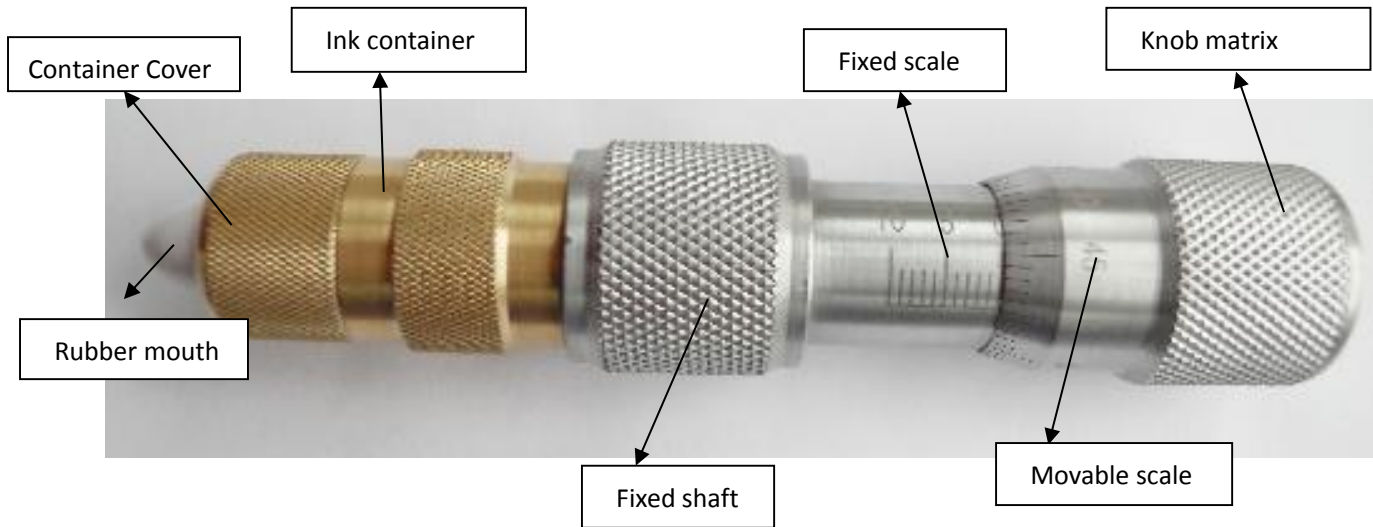# FOSHAN CHENPENG Electric Co.,Ltd

ADD:Guizhou Road East, Ronggui Town, Shunde, Foshan, Guangdong , P.R.China
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Container Cover

Ink container

Fixed scale

Knob matrix

Rubber mouth

Fixed shaft

Movable scale

I、Introduction：

1、Before use ink injector, rotate the knob matrix back to the "0", then open the container cover. As shown in figure one.
（**figure 1**）

2、Use a 3.5 inch ink knife to get some ink and let the ink inflow into the container from the container edge till it fills up. Then use the 3.5 inch ink knife to scrape the ink of the container surface, and put the rubber mouth into the container cover and tights it.   As shown in figure two

（**figure 2**）

（**figure 3**）

3、Rotate the ink injector knob matrix clockwise till the ink flow out from the rubber mouth and make sure the movable scale "0" is align to the fixed scale in vertical. As show in figure three.
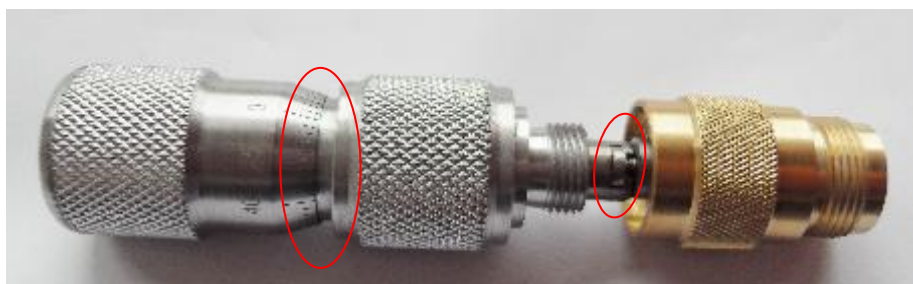

（**figure 4**）

4、Then rotate the movable scale to get the needed quantity of ink. The movable scale rotate one circle, it is 50CC （The amount of the ink outflow measure by the movable scale' value.) As shown in figure 4。

II、Clean introduction：

（**figure 5**）

1.Before cleaning, make sure all the ink in the container all wringed out. Then screw off the container cover and screw the knob matrix to the top of the fixed shaft. As shown in figure five.

（**figure 6**）

2、follow figure 5, screw the ink container parts off (note: it has a small gap as shown in the small circle of figure 6). When open it, separate the ink container and fixed shaft along with the gap. As shown in figure six.

Pay attention to the force when separate r in order not to damage the internal components.

3、Then screw off each parts and clean them with white gas or petrol. After cleaning, assemble each part to the right position. Be careful to use and maintenance.

III、CP180 Ink Injector (Precise type) main technical date:

Model	dimension	Minimum unit	mark
CP180	Φ20×180mm	0.0012CC	50MM=0.06g(one circle)